



SPARTAN CHASSIS, INC.

CSB04-130-002

October, 2004

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CAMPAIGN SERVICE BULLETIN

CAMPAIGN EXPIRATION DATE: NOVEMBER 30, 2005

SUBJECT: Rear Suspension- Shock Mount Rework

APPLIES TO: Spartan Fire Truck Models Equipped with Raydan Rear Suspension Model AL520 having a Vehicle Date of Manufacture Between 4/24/2002 and 6/1/2004.

CONDITION: Tab at the lower rear shock mount may bend and/or break.

CORRECTION: Install new shock mount bracket.

PART AND SERVICE INFORMATION:

Labor Hours: 3.0 Hrs.

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-1633-001	Kit- Raydan Tandem Shock Mount Rework

Kit S-1633-001 contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
2	322-80-028	Bracket- Shock Mounting
1	CSB04-130-002	Document- Bulletin Instructions

PLEASE READ THE ENTIRE BULLETIN BEFORE PROCEEDING WITH ANY WORK.

STEP-BY-STEP INSTRUCTIONS:

1. Observe all industry safety standards and secure vehicle to allow for rear shock bracket rework / installation.
2. Refer to Raydan Manufacturing Inc. drawing #652-88-001 in FIG. 2-2. Perform the rework procedure as stated for both sides.

Technical Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of product specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



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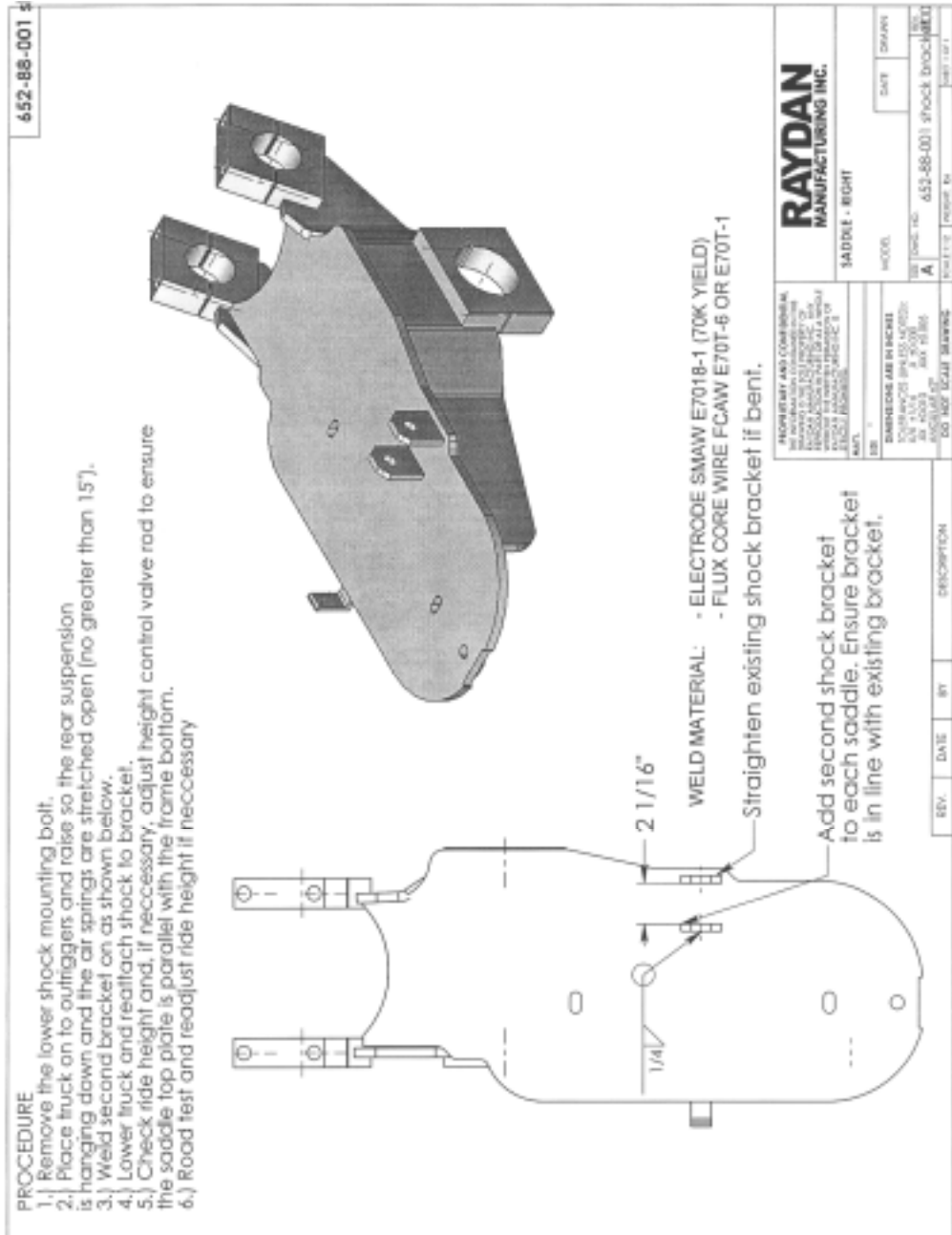


FIG. 2-2

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