



# SPARTAN CHASSIS, INC.

TSB07-210-001A

July, 2007

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## TECHNICAL SERVICE BULLETIN

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**SUBJECT:** Frame - Cab Mounting

**APPLIES TO:** Certain Spartan Firetrucks with a VDM (Vehicle Date of Manufacture) of May 23, 2001 through March 15, 2007.

*Bulletin #TSB07-210-001 is superseded by bulletin #TSB07-210-001A due to updated part information. No service kit shipments have been made under bulletin #TSB06-210-001.*

**CONDITION:** Cab mount to frame fasteners may break.

**PLEASE READ THE ENTIRE BULLETIN BEFORE PROCEEDING WITH ANY WORK. CONTACT SPARTAN CHASSIS IF THERE ARE ANY CONCERNS WITH THE PROCEDURES CONTAINED IN THIS DOCUMENT**

### **PART / SERVICE INFORMATION:**

**Labor Time: 1.5 Hrs.**

<b><u>QTY.</u></b>	<b><u>Part Number</u></b>	<b><u>Description</u></b>
1	S-1828-001A	Kit-Cab Mount Isolated Latch

### **Kit # S-1828-001A Contains:**

<b><u>QTY.</u></b>	<b><u>Part Number</u></b>	<b><u>Description</u></b>
8	09120200H8Y	Bolt - 9/16"-12 x 2.00" Hex Gr.8
8	0912LNZ	Nut- 9/16"-12 Lock Nut
16	09FWSAE8Y	Washer- Flat SAE 9/16"
1	TSB07-210-001A	Document Instructions

Technical Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of product specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



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### STEP-BY-STEP INSTRUCTIONS:

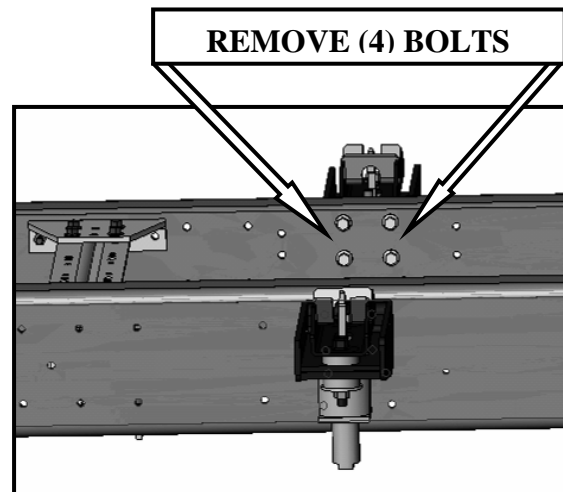
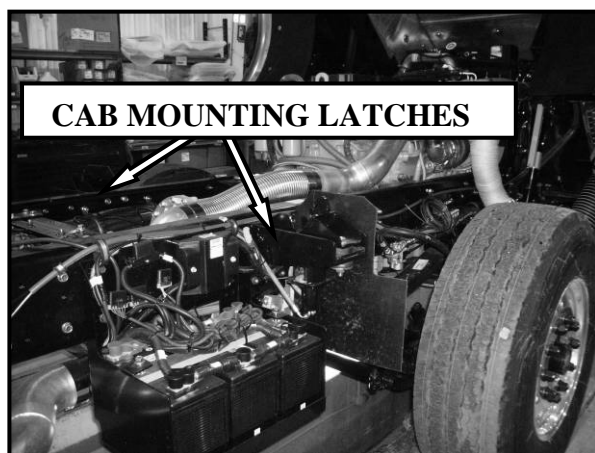
1. Observe all industry safety standards and secure vehicle for removal and installation of cab mount isolated latch.
2. Tilt cab and insure safety bracket is engaged.
3. Refer to FIG. 2-1. Locate and remove cab mount isolated latch assembly. Save latch assembly and spacer (if present) for reuse; properly discard fasteners.
4. Enlarge the four (4) mounting holes to 19/32" or .594 on the latch assembly and spacer (if present).

*NOTE: Some chassis may not have the spacer.*

5. Enlarge the four (4) latch mounting holes to 19/32" or .594 on the frame rail.
6. Reinstall the assembly and spacer (if present) using the fasteners supplied in the kit. Insure the spacer is between the assembly and frame rail. Torque to 95 ft. lbs.

*NOTE: Fasteners must be installed from the inside of frame-rail to the outside of frame-rail.*

7. Repeat steps 3 through 6 for the opposite side.



### CAB MOUNT ISOLATED LATCH

FIG. 2-1

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